

Service  
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# Service Manual



**Introduction of MC-222**

For service documentation please refer to Service manual MC-220 - 3140 785 32370, except following changes:

**1. Mechanical & Accessories**

Change 401	3140 117 70771	Cassette Door Assy
402	3140 114 44390	Technical Door
404	3140 117 65331	Volume Knob Chrome
406	3140 117 70851	Front Panel Assy /22
406	3140 117 70831	Front Panel Assy (not for /22)
407	3140 117 70871	Front Cabinet Assy
409	3140 117 65421	Keyset Incredible
411	3140 117 65411	Keyset DBB/DSC
422	3140 117 70811	CD Door Assy
431	3140 114 48011	CD-Tray
439	3140 114 34750	Rear Cabinet
	3139 238 05611	Remote Control
	3140 118 51701	Speaker Box Assy

**2. Electrical**

Change 1330	2422 026 05282	Headphone Socket
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